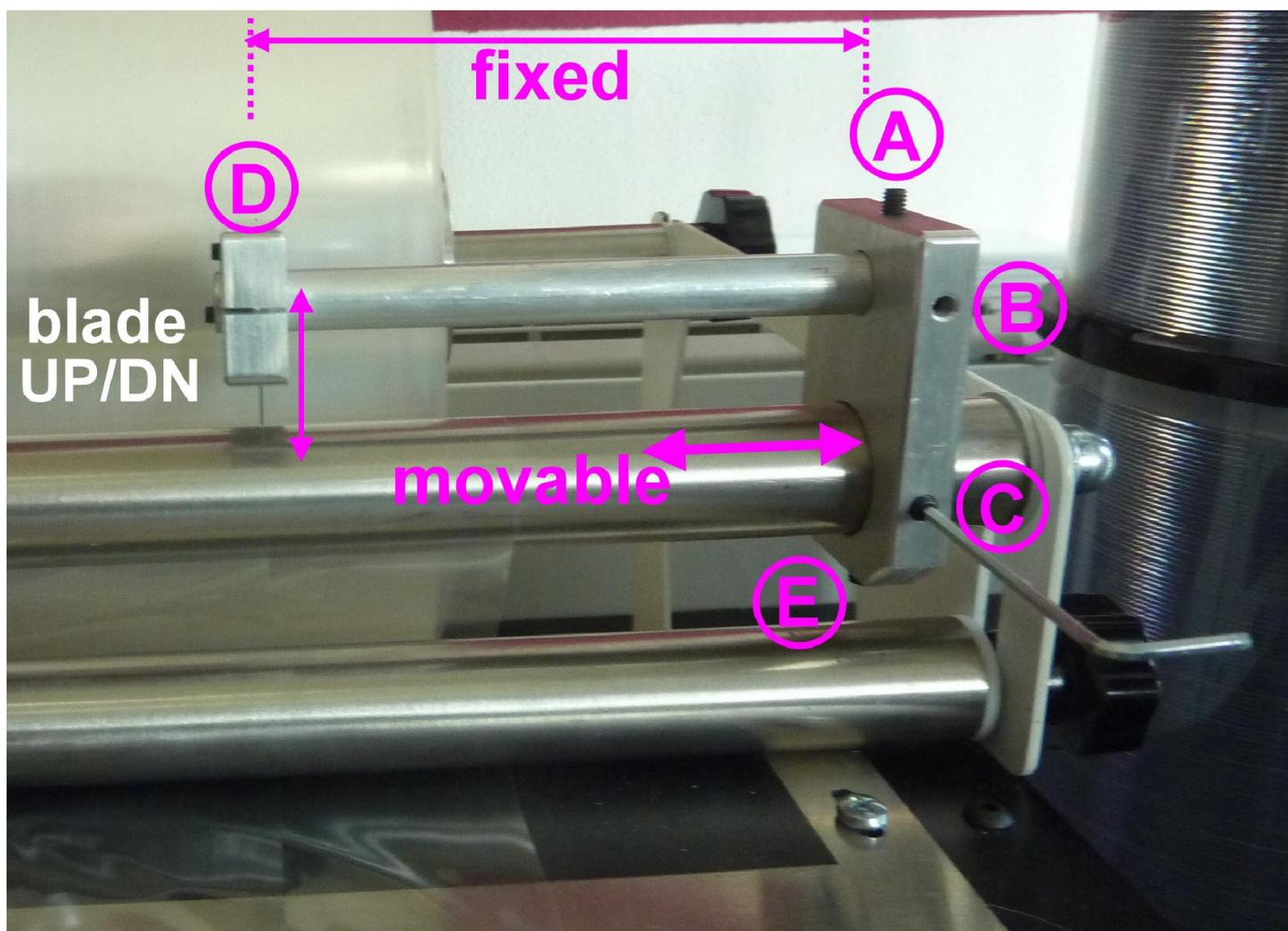


## CUTTING OPTION

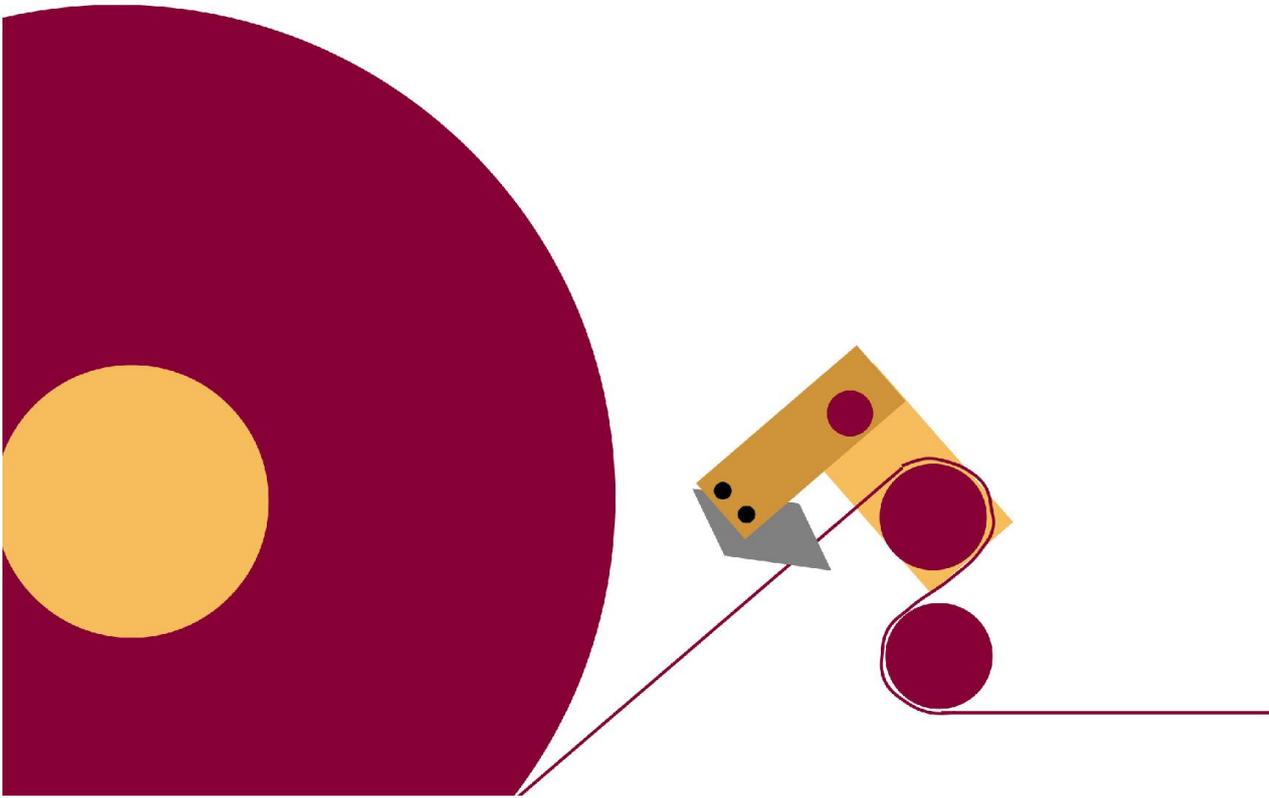
The continuous cutting module allows you to continuous cut the film width when needs. So you can adjust the film width for every box. This is recommended for limited use as it will slow down the productivity.

**For massive volume production we strongly recommend you to order tailored coils good for your box.**

The cutting module comes already installed on the upper steel cylinder. If ordered separately you will need to remove the upper bar and inserti it. The module must be mounted like the below pic:



- 1-While not in use keep the module in the right corner.
- 2-When you need to cut the film, remember to loosen the lower big bar using the 2 black handlebars. Pulling the film toward to you the lower bar must rotate.
- 3-NOW Move the whole cutting module by unscrewing (C) & (E), the upper part must be fixed as the pic show.
- 4-When you have find the right cutting point FIX the (C) & (E) screws.
- 5-NEVER unfix (A) & (B) screws.
- 6-Keep the film in tension, then lower down the blade-module (D)
- 7-The blade must be set at around 45° respect the film line, see the below scheme to understand better how to operate:



7-Begin to cut the cellophan by pulling it towards you.

8-**Apply the excess film cut-out on the rotating lower steel bar** (see the below pic) help yourself with a scissor and a small piece of masking tape.

9-The bottom bar shall be movable while dragging the film so assure yourself the bar can rotate and the film excess must gather around the bar.



10-Pay attention while pulling the cellophane towards packaging the boxed, don't jerk the film be soft and constant with film movement. The excess will be automatically wrapped on the steel cylinder and it will grow up.

11-After 15-20 package remove all the excess film, unroll the surplus from the cylinder and repeat the film anchoring process using a scissor and masking tape.

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